

INSTRUCTION MANUAL MODELS TP340A & TP343B



POWER DESIGNS INC.

INSTRUCTION MANUAL

SECTION 1 INTRODUCTION

1.1 GENERAL

This manual contains instructions for the installation, operation and maintenance for Power Designs Model TP340A and TP343B triple output DC regulated power supply.

1.2 DESCRIPTION

This triple output regulated DC power source is suitable for general purpose laboratory and industrial applications. It features adjustable and independent current limiting and overvoltage crowbar protection for each output. A fault lamp indicates crowbar operation or an overload condition.

The following description refers to the three outputs as Source A ("A"), Source B ("B") and Source C ("C") respectively.

The power supplied by "A" and "B" is obtained from four binding posts on the front panel. There is an internal connection between the negative terminal of "A" and the positive terminal of "B" when the TRACKING function is engaged. In this mode the DC+ terminal on Source "A" produces a positive voltage with respect to COMMON. The DC- terminal on Source "B" produces a negative voltage with respect to COMMON. When the TRACKING function is OFF, both sources are isolated from each other.

A front panel TRACKING switch provides individual control of each source or automatic Master/Slave operation. In this mode source "B" tracks source "A".

Source "C" provides power by means of two binding posts that are isolated from ground. This source may be operated in either polarity with respect to chassis or left floating.

All outputs may be operated simultaneously at full capacity with no derating.

1.3 ELECTRICAL SPECIFICATIONS

INPUT: 105 to 125 Volts, 58-440 Hz

PARAMETER	TP340A (Source A & B)	TP343B (Source A & B)	Both Models (Source C)
Output	0-32V, 0-1 AMP	0-20V, 0-2.5A	0-6V, 0-5A
		0-25V, 0-1A	0-15V, 0-2.5A
Load Regulation	0.01% + 1MV PER AMP	0.01% + 1MV PER AMP	0.01% + 1MV PER AMP
Line Regulation	0.01% + 0.5MV	0.01% + 0.5MV	0.01% + 0.5MV
Stability (Note 1)	0.02% + 1MV	0.02% + 1MV	0.02% + 1MV
Recovery Time (Note 2)	50 us	100 us	100 us
Current Limit	2%-105% of rated current	2%-105% of rated current	2%-105% of rated current
Operating Temp.	0-50°C	0-50°C	. 0-50°C
Temp. Coefficient	0.02% + 300uv/°C	0.02% + 300uv/°C	0.02% + 300uv/°C
OV Crowbar	Adj. 3-40V (Note 3)	Adj. 3-30V (Note 3)	Adj. 3-20V
Tracking	0.1% + 10 MV	0.1% + 10 MV	
Metering	Dual Range Volt/ Ammeter	Dual Range Volt/ Ammeter	Dual Range Volt/ Ammeter

NOTES: (1) 24 hours at constant line, load and ambient temperature.

- (2) To recover to within 15 MV of nominal for a 10% to 100% step change in load.
- (3) Both sources will crowbar if either one operates.

1.4 MECHANICAL SPECIFICATIONS

DIMENSIONS: 834" H x 734" W x 131/2" D.

WEIGHT: 20 lbs.

FINISH: Natural anodized panel, blue enamel cabinet.

SECTION 2 INSTALLATION AND OPERATION

2.1 UNPACKING AND INSPECTION

This instrument is ready for operation as shipped from the factory. After unpacking inspect for damage that might have occured in transit.

2.2 PRELIMINARY PROCEDURES

- 2.2.1 Set the AC switch to the OFF position and connect the line cord to an appropriate source of AC power.
- 2.2.2 Rotate the Current, Voltage and Crowbar controls on all three sources fully clockwise.
- 2.2.3 Select the mode of operation of Source A and Source B by setting the tracking switch to either TRACKING for master/slave operation (Source A controls Source B) or OFF for individual control.
- 2.2.4 Set the AC switch to the ON position. The AC lamp should light.
- 2.2.5 Set all three meter function switches to the VOLTS position. The three meters should indicate output voltage. Set the desired output voltage levels for each source with the Voltage control.
- 2.2.6 Connect the load to the front panel binding posts.

2.3 CONSTANT VOLTAGE OPERATION (All Sources)

2.3.1 Voltage Adjustment

- (1) Rotate the voltage control for each source fully counterclockwise.
- (2) Set the AC switch to the ON position. The AC pilot light should illuminate.
- (3) Set the meter function switches to the VOLTS position.
- (4) Set the voltage control on each source to the desired output voltage level.

2.3.2 Current Limiting

- (1) Set the AC switch to the OFF position.
- (2) Connect a shorting jumper across the output terminals of each source.
- (3) Set the AC switch to the ON position.
- (4) Set all three meter function switches to the AMPS position.
- (5) Set each current control to the desired current limit level.
- (6) Turn the supply off and remove the shorting jumpers from the output terminals.

2.4 OVERVOLTAGE CROWBAR ADJUSTMENT

An overvoltage crowbar circuit is provided to protect the load against an excessive voltage level. Such a condition can result from an internal malfunction of the supply or simply by the operator inadvertantly misadjusting the voltage control.

When the crowbar is activated an SCR that is electrically connected across the output terminals of the supply is triggered. This effectively places a short cirucit across the output terminals.

With the front panel overvoltage control set fully clockwise the overvoltage trip point is approximately 20% higher than the maximum rated output of the supply. To set the trip point to a lower level, proceed as follows:

- (1) Remove the load from the supply.
- (2) Set the meter function switch to the volts position.
- (3) Adjust the voltage control to the desired trip point as indicated on the panel meter.
- (4) Turn the crowbar control slowly counter-clockwise until the output voltage as indicated on the panel meter suddenly collapses to approximately 1 volt and the current mode indicator lights.
- (5) Turn the voltage control counter-clockwise.
- (6) Reset the crowbar by turning the AC switch OFF and then back ON.
- (7) Adjust the voltage control to the proper operating level.

NOTE: Although Source A and Source B have independent OV trip settings, it is important to note that if either one operates, it will short both output terminals simultaneously.

SECTION 3 PRINCIPLES OF OPERATION

This voltage regulated power supply uses three "linear mode" (series regulator) systems to obtain output voltage regulation, low ripple and low noise characteristic. The "linear mode" technique, consists basically of the insertion of an electronically controlled variable impedance (series regulator) between a DC unregulated source and the output terminals of the equipment. Since the outputs are very similar in performance we will describe Source C which is slightly more complex due to its dual output rating characteristics.

T1 transformer secondary (terminals 15, 16, 17) in conjunction with bridge rectifier CR307 and capacitors C313, C314 and C315, produces two unregulated DC power sources, which in conjunction with series regulators Q306, Q307, Q308 and driver Q304, provide the output power of the supply. If the output voltage requirements (as determined by the output VOLTAGE control setting) is below the voltage provided by the unregulated capacitors C314, C315, the active series regulators will be Q307 and Q308. Q306 will operate as a driver. If the output voltage requirements are above the voltage provided by C314, C315, then the energy will be supplied by the series capacitor combination of the above mentioned and C313 (from C313 + to C314 –). Q306 will become the series regulator and the base to emmiter junctions of Q307 and Q308 will act as a diode in series with the power path.

Transformer secondary (terminals 13, 14) in conjunction with rectifier CR301 and capacitor C301 produces an unregulated DC source used to generate a B+ superregulated bias voltage and a B-semi-regulated voltage for amplifier operation. Both bias voltages are connected to the DC+ output of the power supply.

The B+ bias voltage is generated by VR303 (main reference of the overall source), R301-R305, C302-C304, VR301, Q301 and U301B. This circuit produces, across C304, a very stable and low ripple voltage between 12.4 VDC and 13.2 VDC.

The B – bias voltage, generated by zener diode VR302, should have a voltage between 5.0 VDC and 5.8 VDC.

The variable resistor divider (R315, R325 and R344) compares the output voltage of the supply with the B+ voltage; the differential voltage is then fed to the input of voltage comparator amplifier, U301A, whose output in conjunction with current amplifiers Q303 and Q304 modify the drive of the series regulators previously mentioned, to maintain voltage regulation.

The voltage developed across R333 (current sensor) due to external load currents, is used for ammeter readings. It is also continuously compared to B + by means of a resistor divider (R310, R311 and R342) at amplifier U301D. If the non-inverting input (pin 12) becomes lower in voltage than the inverting input, (pin 13) U301D will be activated and operate through CR303 and CR304 to decrease the drive on Q303, thus limiting the drive to the series regulators and hence the current of the power supply.

Due to the dual rating of this supply, it is imperative to protect Q306 when it is acting as a series regulator. Under this condition, the main load current goes through R330; its voltage is once again compared to the B + by amplifier U301C, limiting the current flow on Q306 to approximately 2.75A.

If either U301C or U301D is activated, they will operate Q302, driving power to the FAULT lamp, DS301.

The variable resistor divider (R321, R343) compares the output voltage with B+ at the base to emmiter junction of Q305. Depending on the setting of R343 (overvoltage control) and the output voltage of the source, Q305 will be activated, firing the silicon control rectifier CR309, producing a short on the output of the supply, hence protecting the user's load. This short will make the power supply go inot a "FAULT" mode. If an overvoltage on the supply is produced by failure of the control circuits, there is a possibility that secondary protection fuse F301 will blow, in which case there may not be a "FAULT" indication.

SECTION 4 MAINTENANCE

4.1 GENERAL

This section covers maintenance and calibration procedures. Under normal conditions, no special maintenance is required. If trouble does develop however, the easily removable cabinet and the location of the printed circuit board provide exceptional accessibility to all components of the supply.

Regulation and ripple measurements of the output in both voltage and current mode are an excellent indication of the power supply's performance. Special techniques must be employed to properly measure these parameters to avoid measuring voltage drops due to load currents. Details of correct measurement procedures will be described.

A schematic diagram, a location of components drawing and a detailed electrical parts list are provided in the Appendix of this manual to assist in troubleshooting the supply.

4.2 CALIBRATION

All the internal controls of this instrument have been preset prior to shipment from the factory. Recalibration of the voltmeter/ammeter should be made at intervals of approximately 1 year. Calibration adjustments must be made if the power supply has been subject to a failure that required a component replacement. Calibration control function and location on the printed circuit assembly can be easily found by referring to the location of components drawing in the Appendix of this manual.

4.2.1 TEST EQUIPMENT REQUIRED:

- (1) 5½ Digit Digital Voltmeter (DVM) with better than 0.1% accuracy.
- (2) DC Ammeter 0-6A with better than 0.5% accuracy.
- (3) Electronic or resistance load.

4.2.2 PANEL METER CALIBRATION

With power supply off, check and if necessary, adjust mechanical zero setting of each meter pointer.

4.2.3 VOLTMETER CALIBRATION

Turn on the power supply and allow for 5 minute warmup. Set front panel meter function switches S101, S201, and S301 to V (Volts).

For Source A (Meter M101), connect DVM between COMMON and DC + ("A"). Set the output voltage to 24 VDC (TP340) or 17.5 VDC (TP343A) as measured on the DVM. Adjust R401 to set the panel meter to agree with the DVM.

For Source B (Meter M201), connect DVM between COMMON and DC - ("B"). Proceed as above except adjust R403 trimmer.

For Source C, (Meter M301), connect DVM between DC + and DC - ("C"). Set output voltage to 12 VDC as measured on DVM. Adjust R405 trimmer to set panel meter to 12V. Check for linearity at 5, 10, and 15V. Maximum deviation between panel meter and DVM readings should not exceed 0.3V.

4.2.4 AMMETER CALIBRATION

Set meter function switches to A (amperes) and set the current controls fully clockwise. Connect the load to the source whose meter is under calibration.

For Source A (Meter M101) adjust the load current as measured on the external ammeter to 1.0 ampere (TP340) or 2.5 amperes (TP343A). Adjust R114 trimmer to set panel meter to agree with the external ammeter.

For Source B (Meter M201), proceed as before except adjust R214 trimmer.

For Source C (Meter M301), set the output voltage between 5V and 6V; adjust load current to 5 amperes as measured on external ammeter. Adjust R334 to set panel meter to 5A.

4.2.5 VOLTAGE ADJUSTMENTS

Set front panel VOLTAGE controls fully clockwise. Connect Digital Voltmeter to terminals of source to be adjusted.

For Source A adjust R129 to obtain 32.8 to 33 volts (TP340) or 20.5 to 20.7 volts (Model TP343A).

For Source B proceed as in Source A adjusting R229.

For Source C adjust R326 to obtain an output of 15.6 to 15.8 volts.

4.2.6 CURRENT LIMIT ADJUSTMENTS

Set current limit adjustments fully clockwise. Connect load in series with external ammeter to the Source under adjustment.

For Source A: Set output voltage to approximately 10 VDC output. Set trimmer R119 fully clockwise. Connect load thru external ammeter and set current to approximately 1.07 Amperes (TP340) or 2.7 Amperes (TP343A). Adjust R119 slowly counterclockwise until FAULT lamp illuminates. Reset output to 1 AMP (TP340) or 2.5 AMPS (TP343A) and confirm that lamp goes out.

For Source B: Proceed as before except adjusting R219.

For Source C: Set output voltage to 6VDC. Set trimmer R311 fully clockwise. Connect load thru external ammeter and set current to approximately 5.35A. Adjust R311 slowly counterclockwise until FAULT lamp displays. Reset output current to 5A and confirm that FAULT lamp turns off.

Readjust output current to below 1A and increase output voltage to 15 VDC. Set R318 fully clockwise. Increase output current to approximately 2.75A. Adjust R318 slowly counterclockwise until FAULT displays. Decrease current to 2.5A and confirm that FAULT lamp turns off.

4.3 TRACKING ADJUSTMENTS

Set locking toggle switch S202, to TRACKING. Set output voltage of Source A to approximately 15 volts by means of the DVM and record to within 2MV. (For example 15.037V). WITHOUT CHANGING THE SETTING OF SOURCE A OUTPUT VOLTAGE CONTROL transfer DVM to Source B. Adjust R234 to obtain the original recorded "A" voltage within 2MV. Voltages should now track through their entire range with an accuracy of 0.1% +10 MV.

4.4 POWER SUPPLY MEASUREMENT TECHNIQUES

4.3.1 General

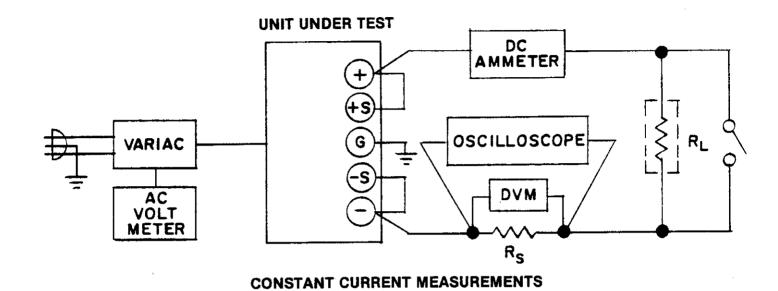
Power supply performance measurements require special techniques to insure correct results. The correct location of instrumentation leads is critical, since voltage drops due to contact resistance and load current flow may lead to misleading results. Four terminal network techniques as shown in Figure 1 must be employed to achieve correct measurements.

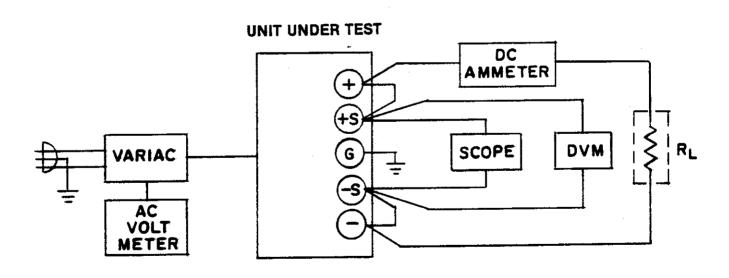
In addition to the equipment listed in 4.2.1, the following are required:

- (1) Adjustable AC input source (Variac) with provisions for accurately monitoring the AC input voltage.
- (2) Oscilloscope with a bandwidth of not more than 10 MHz and a vertical sensitivity of at least 1mV/cm.

4.4.2 Definitions

- (1) Line Regulation: The change in output voltage (constant voltage mode) or current (constant current mode) when varying the AC input voltage through its specified range with a fixed load.
- (2) Load Regulation: The change in output voltage (constant voltage mode) or current (constant current mode) with a specified step change in load resistance.
- (3) Ripple: Any AC component that rides on the DC output of the supply. It is usually synchronized with the input AC source frequency.





CONSTANT VOLTAGE MEASUREMENTS

FIGURE 1

SECTION 5

TROUBLE SHOOTING

5.1 GENERAL

If a malfunction is related to either Source A and/or Source B and the trouble shooter cannot identify readily the output that causes the problem, it is suggested:

- a) Ascertain that the tracking switch is in the OFF position;
- b) Disable Source B by removing F201 fuse on p.c. board and check Source A for proper operation.
- c) Reinstall F201. Disable Source A by removing F101 fuse on p.c. board and check Source B for proper operation.

If neither b), nor c), indicate which Source is malfunctioning, there is a possibility that the problem might be caused by the common overvoltage protection. Remove CR110, CR210, CR211. If problem disappears, replace.

Since this equipment uses a quad operational amplifier to perform multiple functions, it would be advantageous to try as a first step, changing of the amplifier on the malfunctioning output to see if the problem disappears. If so, there may not be any need for equipment recalibration.

5.2 NO DC OUTPUT VOLTAGE ON ANY SOURCE

If POWER lamp DSI does not light check fuse F1 and Switch S1. If F1 blows repeatedly, check for defective transformer T1 or components as follows:

Source A C101, C109, CR101, CR106-CR109 Source B C201, C209, CR201, CR206-CR209 Source C C301, C313-C315, CR301, CR307

5.3 MALFUNCTION OF SOURCE A, B, or C

The first step in trouble shooting any Source is to make sure the B+ regulated voltages measured on capacitors "A" C104, "B" C204, "C" C304 fall within 12.4 VDC and 13.2 VDC and are very stable. If these voltages are present, the voltages across zener diodes "A" VR103, "B" VR203, "C" VR302, should fall between 5.0 and 5.8V. If these voltages do not fall within the tolerances specified, check for defective components as follows:

- "A" C101-C104, CR101, Q101, VR101, *VR102, VR103, U101
- "B" C201-C204, CR201, Q201, VR201, *VR202, VR203, U201
- "C" C301-C304, CR301, Q301, VR301, VR302, *VR303, U301

*Note: "A" VR102, "B" VR202, "C" VR303, are the main reference voltage of the corresponding Source; their voltages must fall between 6.26V and 6.52VDC.

5.3.1 NO DC OUTPUT

If FAULT display is off and VOLTAGE control is clockwise, check blown secondary protection on "A" F101, "B" F201, "C" F302; if fuse blows after replacement, probable cause is shorted transistor as follows:

- "A" Q102, Q103, Q104
- "B" Q202, Q203, Q204
- "C" Q303, Q304, Q306, Q307, Q308

If fuse is not blown, check for shorted feedback capacitor "A" C111, "B" C211, "C" 312. If FAULT display is on, set the CURRENT and OV controls clockwise; if ammeter shows current reading, check for shorted component as follows:

- "A" C401, CR110, CR211, CR401
- "B" C402, CR210, CR211, CR402
- "C" C403, CR309, CR403, Q305

SECTION 6 APPENDIX

6.1 GENERAL

This section contains the schematic diagram, a location of components drawing and an electrical parts list.

All electrical parts are listed in the sequence of their circuit designation numbers as shown on the schematic diagram.

All components used in the power supply or supplied as replacements are carefully inspected at the factory. Inspections are performed on a 100% basis or at AQL levels to Military Specification MIL-Q-9858 under which Power Designs, Inc. has been qualified.

All semiconductors are inspected on a 100% basis, not only for operating parameters, but also for critical characteristics related to reliability and predicatable life expectancy. Some of these characteristics are observed when the device is taken beyond its normal operating regions. These test techniques have been developed under a "predictable reliability" program in operation at Power Designs, Inc. for the past twelve years. Under this program, quality control procedures are constantly revalued and updated as advances are made in solid state technology and experience is gained from field history.

Semiconductor manufacturers are continually modifying their products. Complete lines are discontinued to be replaced by devices having improved gain, operating voltage levels and frequency responses. The high gain, closed loop DC amplifiers used in regulator circuits are particularly sensitive to slight changes in these parameters. Commercial or military "equivalent" transistors may affect the performance of the power supply. We can assure compliance with the original specifications if replacement semiconductors are ordered from the factory.

All replacement semiconductors are processed and stocked at the factory in insure complete interchangeability with the devices in the original equipment.

When ordering replacements, please identify the device as thoroughly as possible, giving the model and serial number if available.

ELECTRICAL PARTS LIST

MODEL TP343B/TP340A

Circuit No.	Description	Part No.
A1 A2 A3 A4	Printed Circuit Board Assembly Printed Circuit Board Assembly Printed Circuit Board Assembly Printed Circuit Board Assembly (TP343B only)	PS-TP343-3 PS-TP340-8 PS-TP340A-3 PS-TP343-5
C1	Capacitor, ceramic disc, 0.022 uf, 1000 vdc	CC-A022-102
CR113 CR211 CR307 CR308 CR309	Rectifier, silicon controlled Rectifier, silicon controlled Bridge rectifier Diode, silicon Rectifier, silicon controlled	2N3897 2N3897 BR-252 SI241A 2N3897
DS1 DS101, DS201 DS301	Pilot light assembly (NEON) Pilot light assembly (LED) Pilot light assembly (LED)	PLA-24 LED-3 LED-3
F1	Fuse, 4A, 125V Slo-Blo	MDX
M101, M201 M301	Meter, 0-25V, 0-2.5V Meter, 0-15V, 0-5A	MVA-173 MVA-170
Q103, Q104 Q203, Q204 Q306 thru Q308	Transistor, silicon, NPN Transistor, silicon, NPN Transistor, silicon, NPN	MJ15015 MJ15015 MJ15015
R110 R111 R134, R135 R136 R141 R210 R211 R237, R238 R241 R243 R342, R343 R344 S1 S101, S201 S202 S301	Resistor, metal film, 27.4 ohm, \pm 1%, $\frac{1}{4}$ W Resistor, metal film, 34 ohm, \pm 1%, $\frac{1}{4}$ W Potentiometer, wirewound, 5K ohm, \pm 10%, 2W Potentiometer, wirewound, 5K ohm, \pm 5%, 2W, 20t Resistor, metal oxide, 0.2 ohm, \pm 5%, 3W Resistor, metal film, 27.4 ohm, \pm 1%, $\frac{1}{4}$ W Resistor, metal film, 34 ohm, \pm 1%, $\frac{1}{4}$ W Potentiometer, wirewound, 5K ohm, \pm 10%, 2W Potentiometer, wirewound, 5K ohm, \pm 5%, 3W Potentiometer, wirewound, 5K ohm, \pm 5%, 2W, 10t Potentiometer, wirewound, 5K ohm, \pm 5%, 2W, 10t Switch, toggie, SPST Switch, toggie, SPST Switch, toggie, DPDT Switch, toggie, DPDT Switch, toggie, DPDT Switch, toggie, DPDT	RD-27FA-1QA RD-340-1QA B82012-1 RWV-502-3C10 RD-F2-3KA RD-27F4-1QA RD-340-1QA B82012-1 RD-F2-3KA RWV-502-3C10 B82012-1 RWV-502-3C10 ST-5 ST-39 ST-42 ST-39
T1	Transformer	TTM-TP343

Circuit No.	Description	Part No.
C101 C102, C103 C104 C105 C106	Capacitor, electrolytic, 330 uf, 50 vdc Capacitor, tantalum, 1 uf, 50 vdc Capacitor, electrolytic, 100 uf, 25 vdc Capacitor, ceramic disc, 0.01 uf, 100 vdc Capacitor, ceramic disc, 100 pf, 1K vdc	CE-331-50-SE CE-1-500 CE-101-25-SE CC-A01-101 CC-A0001-102
C107 C108 C109 C110 C111 C201 C202, C203 C204 C205 C206 C207	Not used Capacitor, plastic film, 0.001 uf, 200 vdc Capacitor, electrolytic, 2200 uf, 63 vdc Capacitor, ceramic disc, 0.01 uf, 100 vdc Capacitor, tantalum, 1 uf, 50 vdc Capacitor, electrolytic, 330 uf, 50 vdc Capacitor, tantalum, 1 uf, 50 vdc Capacitor, tantalum, 1 uf, 50 vdc Capacitor, electrolytic, 100 uf, 25 vdc Capacitor, ceramic disc, 0.01 uf, 100 vdc Capacitor, ceramic disc, 100 pf, 1K vdc Not used	CP-24-2 CE-222-63-SE CC-A01-101 CE-1-500 CE-331-50-SE CE-1-500 CE-101-25-SE CC-A01-101 CC-A0001-102
C207 C208 C209 C210 C211	Capacitor, plastic film, 0.001 uf, 200 vdc Capacitor, electrolytic, 2200 uf, 63 vdc Capacitor, ceramic disc, 0.01 uf, 100 vdc Capacitor, tantalum, 1 uf, 50 vdc	CP-24-2 CE-222-63-SE CC-A01-101 CE-1-500
CR101 thru CR105 CR106 thru	Diode, silicon	GI44
CR109 CR110	Diode, silicon Rectifier, silicon controlled	SI5A2 C13F
CR111 CR112 CR201 thru	Not used Diode, silicon	G144
CR205 CR206 thru	Diode, silicon	G144
CR209 CR210 CR211 CR212	Diode, silicon Rectifier, silicon controlled Rectifier, silicon controlled Diode, silicon	SI5A2 C13F C122B GI44
F101 F201	Fuse, 2A, 250V, Sio-Bio Fuse, 2A, 250V, Sio-Bio	MDX MDX
Q101 Q102 Q201 Q202	Transistor, silicon NPN Transistor, silicon NPN Transistor, silicon NPN Transistor, silicon NPN	MS1700G 2N2219A MS1700G 2N2219A
R101 R102 R103 R104, R105 R106 R107 R108 R109 R110 R111 R112 R113 R114 R115 R116 R117	Resistor, metal film, 3.92K ohm, \pm 1%, $\frac{1}{4}$ w Resistor, metal film, 1.5K ohm, \pm 1%, $\frac{1}{4}$ w Resistor, metal film, 845 ohm, \pm 1%, $\frac{1}{4}$ w Resistor, metal film, 12.1K ohm, \pm 1%, $\frac{1}{4}$ w Resistor, metal film, 453 ohm, \pm 1%, $\frac{1}{4}$ w Resistor, metal film, 1.5K ohm, \pm 1%, $\frac{1}{4}$ w Resistor, metal film, 845 ohm, \pm 1%, $\frac{1}{4}$ w Resistor, metal film, 1.05K ohm, \pm 1%, $\frac{1}{4}$ w Resistor, metal film, 100 ohm, \pm 1%, $\frac{1}{4}$ w Resistor, metal oxide, 2.2 ohm, \pm 5%, 3w Resistor, metal oxide, 1 ohm, \pm 5%, 3w Resistor, metal oxide, 0.51 ohm, \pm 5%, 3w Resistor, metal oxide, 0.51 ohm, \pm 5%, 3w Resistor, metal film, 365 ohm, \pm 1%, $\frac{1}{4}$ w Resistor, metal film, 365 ohm, \pm 1%, $\frac{1}{4}$ w Resistor, metal film, 27.4 ohm, \pm 1%, $\frac{1}{4}$ w Resistor, metal film, 27.4 ohm, \pm 1%, $\frac{1}{4}$ w	RD-3921-1QA RD-152-1QA RD-8450-1QA RD-1212-1QA RD-4530-1QA RD-152-1QA RD-1051-1QA RD-101-1QA RD-101-3KA RD-910-3KA RD-551-3KA RD-551-3KA RD-751-3KA RD-3650-1QA RD-1051-1QA RD-27F4-1QA

Circuit No.	Description	Part No.
	7514	DD 752 10A
R118	Resistor, metal film, 75K ohm, ±1%, ¼w	RD-753-1QA
R119	Resistor, cermet, trimmer, 100K ohm, ±10%, ½w	B83004-10
R120	Resistor, metal film, 511 ohm, ±1%, ¼w	RD-5110-1QA
R121	Not used	DD 4242 40A
R122, R123	Resistor, metal film, 12.1K ohm, ±1%, ¼w	RD-1212-1QA
R124	Resistor, metal film, 1.05K ohm, ±1%, ¼w	RD-1051-1QA
R125	Resistor, composition, 3.3K ohm, ±10%, ½w	EB3321
R126, R127	Resistor, metal film, 1.05K ohm, ±1%, ¼w	RD-1051-1QA RD-1212-1QA
R128	Resistor, metal film, 12.1K ohm, ±1%, ¼w	B83004-5
R129	Resistor, cermet, trimmer, 2K ohm, ±10%, ½w	EB3321
R130	Resistor, composition, 3.3K ohm, ±10%, ½w	RD-3921-1QA
R131	Resistor, metal film, 3.92K ohm, ±1%, ¼w	RW-470-4BAFS
R132	Resistor, wirewound, 47 ohm, ± 10%, 1w	RD-4753-1QA
R133	Resistor, metal film, 475K ohm, ±1%, ¼w	RD-101-1QA
R137	Resistor, metal film, 100 ohm, ±1%, ¼w	RD-3921-1QA
R201 R202	Resistor, metal film, 3.92K ohm, ±1%, ¼w Resistor, metal film, 1.5K ohm, ±1%, ¼w	RD-152-1QA
R203	Resistor, metal film, 845 ohm, ±1%, ¼w	RD-8450-1QA
R204, R205	Resistor, metal film, 12.1K ohm, ±1%, ¼w	RD-1212-1QA
R206	Resistor, metal film, 453 ohm, ±1%, ¼w	RD-4530-1QA
R207	Resistor, metal film, 1.5K ohm, ±1%, ¼w	RD-152-1QA
R208	Resistor, metal film, 845 ohm, ±1%, 1/4 w	RD-8450-1QA
R209	Resistor, metal film, 1.05K ohm, ±1%, 1/4w	RD-1051-1QA
R210	Resistor, metal film, 100 ohm, ±1%, ¼w	RD101-1QA
R211	Resistor, metal oxide, 2.2 ohm, ±5%, 3w	RD-2F2-3KA
R212	Resistor, metal oxide, 1 ohm, ±5%, 3w	Rd-010-3KA
R213	Resistor, metal oxide, 0.51 ohm, ±5%, 3w	RD-F51-3KA
R214	Resistor, cermet, trimmer, 200 ohm, ±10%, ½w	B83004-6
R215	Resistor, metal film, 365 ohm, ±1%, ¼w	RD-3650-1QA
R216	Resistor, metal film, 1.05K ohm, ±1%, 1/4 w	RD-1051-1QA
R217	Resistor, metal film, 27.4 ohm, ±1%, 1/4 w	RD-27F4-1QA
R218	Resistor, metal film, 75K ohm, ±1%, ¼w	RD-753-1QA
R219	Resistor, cermet, trimmer, 100K ohm, ±10%, ½w	B83004-10
R220	Resistor, metal film, 511 ohm, ±1%, ¼w	RD-5110-1QA
R221	Not used	55 4640 404
R222, R223	Resistor, metal film, 12.1K ohm, ±1%, ¼w	RD-1212-1QA
R224	Resistor, metal film, 1.05K ohm, ±1%, 1/4 w	RD-1051-1QA
R225	Resistor, composition, 3.3K ohm, ±10%, ½w	EB3321
R226, R227	Resistor, metal film, 1.05K ohm, ±1%, 1/4W	RD-1051-1QA RD-1212-1QA
R228	Resistor, metal film, 12.1K ohm, ±1%, 1/4W	B83004-5
R229	Resistor, cermet, trimmer, 2K ohm, ±10%, ½w	EB3321
R230	Resistor, composition, 3.3K ohm, ±10%, ½w Resistor, metal film, 3.92K ohm, ±1%, ¼w	RD-3921-1QA
R231	Resistor, wirewound, 47 ohm, ±10%, 1w	RW-470-4BAFS
R232	Resistor, metal film, 100 ohm, ±1%, 1/4 w	RD-101-1QA
R233	Resistor, cermet, trimmer, 200 ohm, ±10%, ½w	B83004-6
R234 R235	Resistor, metal film, 12.1K ohm, ±0.5%, ¼w	* RD-1212-1QA
R236	Resistor, metal film, 12.1K ohm, ±0.5%, ¼w	* RD-1212-1QA
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U101	Quad operational amplifier	A65802
U201	Quad operational amplifier	A65802
		D7E 45 0
VR101	Diode, silicon, zener	DZE thru G
VR102	Diode, silicon, zener	1N825G thru K 3EZ5.6D5
VR103	Diode, silicon, zener	
VR201	Diode, silicon, zener	DZE thru G 1N825G thru K
VR202	Diode, silicon, zener	3EZ5.6D5
VR203	Diode, silicon, zener	Umaco.000

^{*} Matched to within $\pm 5\%$

Circuit No.	Description	Part No.
		CE-331-50-SE
C301	Capacitor, electrolytic, 330 uf, 50 vdc	CE-1-500
C302, C303	Capacitor, tantalum, 1 uf, 50 vdc	CE-101-25-SE
C304	Capacitor, electrolytic, 100 uf, 25 vdc	CC-A0001-102
C305	Capacitor, ceramic disc, 100 pf,1K vdc	CC-A0001-102
C306	Capacitor, ceramic disc, 100 pf, 1K vdc	301-1000A-00
C307	Not used	CP-24-2
C308	Capacitor, plastic film, 0.001 uf, 200 vdc	CC-680P-102
C309	Capacitor, ceramic disc, 680 pf, 1K vdc	CE-1-500
C310	Capacitor, tantalum, 1 uf, 50 vdc	CP-16-2
C311	Capacitor, plastic film, 0.01 uf, 200 vdc	CE-1-500
C312	Capacitor, tantalum, 1 uf, 50 vdc	CE-1-300 CE-103-25-SE
C313 thru C315	Capacitor, electrolytic, 10,000 uf, 25 vdc	GE-103-23-3L
C316 thru C338	Not used	CC-A01-101
C339	Capacitor, ceramic disc, 0.01uf, 100 vdc	CC-A01-101
CR301 thru		0144
CR306	Diode, silicon	G144
F301	Fuse, 8A, 32V, Sto-Blo	MDL
0004	Transistor, silicon, NPN	MS1700G
Q301		2N2905A
Q302	Transistor, silicon, PNP	2N2219A
Q303	Transistor, silicon, NPN Transistor, silicon, NPN	MS1700G
Q304		2N2905A
Q305	Transistor, silicon, PNP	211200071
R301	Resistor, metal film, 3.92K ohm, ±1%, ¼w	RD-3921-1QA
R302	Resistor, metal film, 1.5K ohm, ±1%, ¼w	RD-152-1QA
R303	Resistor, metal film, 845 ohm, ±1%, 1/4 w	RD-8450-1QA
R304, R305	Resistor, metal film, 12.1K ohmn, ±1%, ¼w	RD-1212-1QA
R306	Resistor, metal film, 1.05K ohm, ±1%, 1/4 w	RD-1051-1QA
R307	Resistor, metal film, 845 ohm, ±1%, 1/4 w	RD-8450-1QA
R308	Resistor, metal film, 12.1K ohm, ±1%, ¼w	RD-1212-1QA
R309	Resistor, metal film, 4.42K ohm, ±1%, ¼w	RD-4421-1QA
R310	Resistor, metal film, 75K ohm, ±1%, ¼w	RD-753-1QA
R311	Resistor, cermet, trimmer, 100K ohm, ±10%, ½w	B83004-10
R312	Resistor, metal film, 511 ohm, ±1%, ¼w	RD-5110-1QA
R313	Not used	
R314	Resistor, metal film, 475K ohm, ±1%, ¼w	RD-4753-1QA
R315	Resistor, metal film, 4.42K ohm, ±1%, ¼w	RD-4421-1QA
R316	Resistor, metal film, 27.4 ohm, ±1%, ¼w	RD-27F4-1QA
R317	Resistor, metal film, 3.24K ohm, ±1%, 1/4 w	RD-3241-1QA
R318	Resistor, cermet, trimmer, 200 ohm, ± 10%, ½w	B83004-6
R319	Resistor, metal film, 27.4 ohm, ±1%, ¼w	RD-27F4-1QA
R320	Resistor, metal film, 475K ohm, ±1%, ¼w	RD-4753-1QA
R321	Resistor, metal film, 3.24K ohm, ±1%, ¼w	RD-3241-1QA
R322	Resistor, metal film, 12.1K ohm, ±1%, ¼w	RD-1212-1QA
R323	Resistor, composition, 3.3K ohm, ±10%, ½w	EB3321
R324	Resistor, metal film, 1.05K ohm, ±1%, ¼w	RD-1051-1QA
R325	Resistor, metal film, 29.4K ohm, ±1%, ¼w	RD-2942-1QA
R326	Resistor, cermet trimmer, 2K ohm, ±10%, ½w	B83004-5
R327	Resistor, metal film, 1.05K ohm, ±1%, 1/4 w	RD-1051-1QA
R328	Resistor, metal film, 100 ohm, ±1%, 1/4 w	RD-101-1QA
R329	Resistor, metal film, 34 ohm, ±1%, ¼w	RD340-1QA
R330	Resistor, metal oxide, 0.2 ohm, ±5%, 3w	RD-F2-3KA
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Description	Part No.
Resistor, metal film, 511 ohm, ±1%, ¼w	RD-5110-1QA
Resistor, metal film, 27.4 ohm, ±1%, ¼w	RD-27F4-1QA
Resistor, wirewound, 0.1 ohm, ±10%, 7w	RW-F1-4RA
Resistor, cermet, trimmer, 200 ohm, ±10%, ½ w	B83004-6
	RD-3650-1QA
	RD-101-1QA
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Resistor, metal film, 6.34K ohm, ±1%, ¼w	RD-6341-1QA
Resistor, wirewound, 0.1 ohm, ±10%, 7w	RW-F1-4RA
Quad operational amplifier	A65802
Diode, silicon, zener	DZE thru G
Diode, silicon, zener	3EZ5.6D5
Diode, silicon, zener	1N825 G thru K
	Resistor, metal film, 511 ohm, \pm 1%, $\frac{1}{4}$ w Resistor, metal film, 27.4 ohm, \pm 1%, $\frac{1}{4}$ w Resistor, wirewound, 0.1 ohm, \pm 10%, $\frac{7}{4}$ w Resistor, cermet, trimmer, 200 ohm, \pm 10%, $\frac{1}{2}$ w Resistor, metal film, 365 ohm, \pm 1%, $\frac{1}{4}$ w Resistor, metal film, 100 ohm, \pm 1%, $\frac{1}{4}$ w Resistor, wirewound, 10 ohm, \pm 10%, $\frac{1}{4}$ w Resistor, metal film, 100 ohm, \pm 1%, $\frac{1}{4}$ w Not used Resistor, metal film, 6.34K ohm, \pm 1%, $\frac{1}{4}$ w Resistor, wirewound, 0.1 ohm, \pm 10%, $\frac{7}{4}$ w Quad operational amplifier Diode, silicon, zener Diode, silicon, zener

Circuit No.	Description	Part No.
C401, C402 C403 C404, C405	Capacitor, electrolytic, 220 uf, 50 vdc Capacitor, electrolytic, 470 uf, 25 vdc Capacitor, ceramic disc, 0.02 uf, 600 vdc	CE-221-50-SE CE-471-25-SE CC-23-6
CR401 thru CR403	Diode, silicon	SI5A2
R401 R402 R403 R404 R405 R406	Resistor, cermet, trimmer 5K ohm, \pm 10%, ½w Resistor, metal film, 29.4K ohm, \pm 1%, ¼w Resistor, cermet, trimmer 5K ohm, \pm 10%, ½w Resistor, metal film, 29.4K ohm, \pm 1%, ¼w Resistor, cermet, trimmer 5K ohm, \pm 10%, ½w Resistor, metal film, 12.1K ohm, \pm 1%, ¼w	B83004-4 RD-2942-1QA B83004-4 RD-2942-1QA B83004-4 RD-1212-1QA

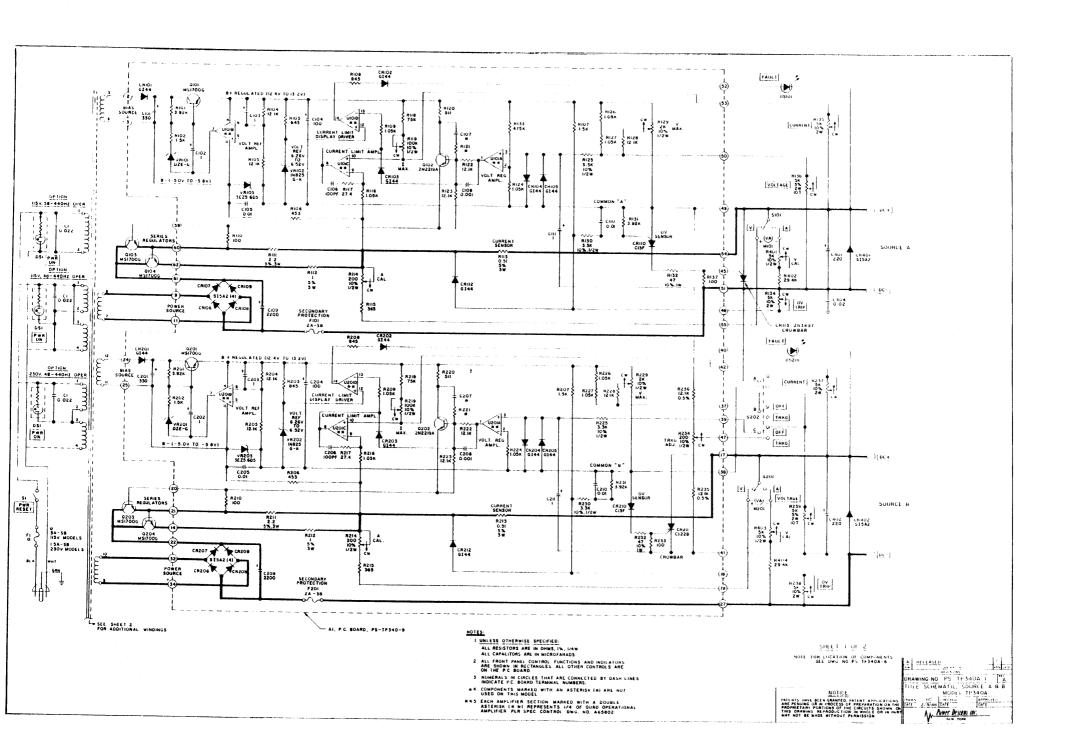
Circuit No.	Description	Part No.
C101 C102, C103 C104 C105 C106	Capacitor, electrolytic, 330 uf, 50 vdc Capacitor, tantalum, 1 uf, 50 vdc Capacitor, electrolytic, 100 uf, 25 vdc Capacitor, ceramic disc, 0.01 uf, 100 vdc Capacitor, ceramic disc, 390 pf, 1K vdc	CE-331-50-SE CE-1-500 CE-101-25-SE CC-A01-101 CC-390P-102
C107 C108 C109 C110 C111 C115 C116 C201 C202, C203 C204	Not used Capacitor, plastic film, 0.001 uf, 200 vdc Capacitor, ceramic disc, 390 pf, 1K vdc Capacitor, ceramic disc, 0.01 uf, 100 vdc Capacitor, tantalum, 1 uf, 50 vdc Capacitor, tantalum, 15 uf, 20 vdc Capacitor, plastic film, 0.01 uf, 200 vdc Capacitor, electrolytic, 330 uf, 50 vdc Capacitor, tantalum, 1 uf, 50 vdc Capacitor, tantalum, 1 uf, 50 vdc Capacitor, electrolytic, 100 uf, 25 vdc Capacitor, ceramic disc, 0.01 uf, 100 vdc	CP-24-2 CC-390P-102 CC-A01-101 CE-1-500 CE-15-20 CP-16-2 CE-331-50-SE CE-1-500 CE-101-25-SE CC-A01-101
C206 C207 C208 C209 C210 C211 C214 C215	Capacitor, ceramic disc, 390 pf, 1K vdc Not used Capacitor, plastic film, 0.001 uf, 200 vdc Capacitor, ceramic disc, 390 pf, 1K vdc Capacitor, ceramic disc, 0.01 uf, 100 vdc Capacitor, tantalum, 1 uf, 50 vdc Capacitor, plastic film, 0.01 uf, 200 vdc Capacitor, tantalum, 15 uf, 20 vdc	CC-390-102 CP-24-2 CC-390P-102 CC-A01-101 CE-1-500 CP-16-2 CE-15-20
CR101 thru CR105 CR110 CR112 CR201 thru CR 205 CR210 CR212	Diode, silicon Rectifier, silicon controlled Diode, silicon Diode, silicon Rectifier, silicon controlled Diode, silicon	GI44 C13F GI44 GI44 C13F GI44
F101 F201	Fuse, 4A, 32V Fuse, 4A, 32V	MDL MDL
Q101 Q102 Q105 Q201 Q202 Q205	Transistor, silicon NPN	MJ15015 2N2219A MJ15015 MJ15015 2N2219A MJ15015

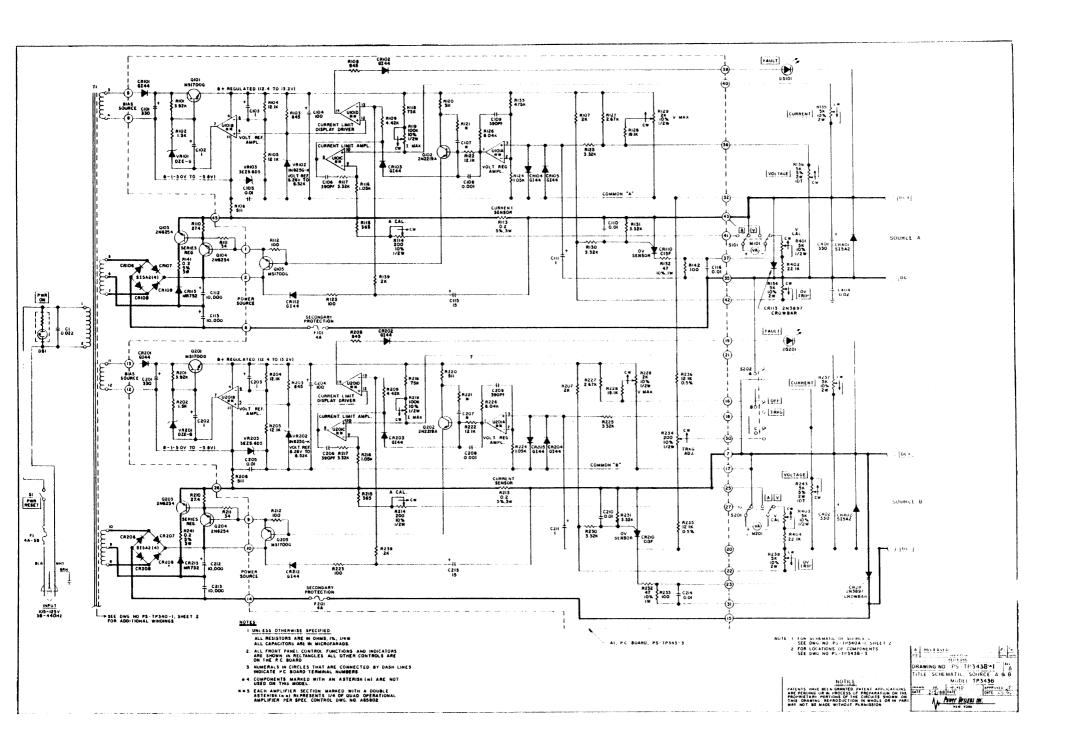
Circuit No.	Description	Part No.
D404	Resistor, metal film, 3.92K ohm, ±1%, ¼w	RD-3921-1QA
R101	Resistor, metal film, 1.5K ohm, ±1%, 1/4W	RD-152-1QA
R102	Resistor, metal film, 845 ohm, ±1%, ¼w	RD-8450-1QA
R103	Resistor, metal film, 12.1K ohm. ±1%, ¼w	RD-1212-1QA
R104, R105	Resistor, metal film, 511 ohm, ±1%, 1/4W	RD-5110-1QA
R106	Resistor, metal film, 2K ohm, ±1%, ¼w	RD-202-1QA
R107	Resistor, metal film, 845 ohm, ±1%, ¼w	RD-8450-1QA
R108	Resistor, metal film, 4.42K ohm, ±1%, ¼w	RD4421-1QA
R109	Resistor, metal film, 100 ohm, ±1%, ¼w	RD-101-1QA
R112	Resistor, metal oxide, 0.2 ohm, ± 5%, 3w	RD-F2-3KA
R113	Resistor, cermet, trimmer 200 ohm, ±10%, ½w	B83004-6
R114	Resistor, metal film, 365 ohm, ±1%, ¼w	RD-3650-1QA
R115	Resistor, metal film, 1.05K ohm, ±1%, ¼w	RD-1051-1QA
R116	Resistor, metal film, 3.32K ohm, ±1%, ¼w	RD-3321-1QA
R117	Resistor, metal film, 75K ohm, ±1%, ¼w	RD-735-1QA
R118	Resistor, cermet, trimmer, 100K ohm, ± 10%, ½ w	B83004-10
R119	Resistor, metal film, 511 ohm, ±1%, ¼w	RD-5110-1QA
R120 R121	Not used	
R122	Resistor, metal film, 12.1K ohm, ±1%, ¼w	RD-1212-1QA
R123	Resistor, metal film, 100 ohm, ±1%, 1/4 w	RD-101-1QA
R124	Resistor, metal film, 1.05K ohm, ±1%, ¼w	RD-1051-1QA
R125	Resistor, metal film, 3.32K ohm, ±1%, ¼w	RD-3321-1QA
R126	Resistor, metal film, 6.04K ohm, ±1%, ¼w	RD-6041-1QA
R127	Resistor, metal film, 2.67K ohm, ±1%, ¼w	RD-2671-1QA
R128	Resistor, metal film, 19.1K ohm, ±1%, ¼w	RD-1912-1QA
R129	Resistor, cermet, trimmer, 2K ohm, ± 10%, ½w	B83004-5
R130, R131	Resistor, metal film, 3.32K ohm, ± 1%, ¼w	RD-3321-1QA
R132	Resistor, wirewound, 47 ohm, ± 10%, 1w	RW-470-4BAFS
R133	Resistor, metal film, 475K ohm, ±1%, ¼w	RD-4753-1QA
R139	Resistor, metal film, 2K ohm, ±1%, ¼w	RD-202-1QA
R142	Resistor, metal film, 100 ohm, ±1%, 1/4 w	RD-101-1QA
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R201	Resistor, metal film, 3.92K ohm, ±1%, 1/4w	RD-3921-1QA
R202	Resistor, metal film, 1.5K ohm, ±1%, 1/4 w	RD-152-1QA
R203	Resistor, metal film, 845 ohm, ±1%, 1/4 w	RD-8450-1QA
R204, R205	Resistor, metal film, 12.1K ohm, ±1%, ¼w	RD-1212-1QA
R206	Resistor, metal film, 511 ohm, ± 1%, ¼w	RD-5110-1QA
R207	Resistor, metal film, 2K ohm, ±1%, ¼w	RD-202-1QA
R208	Resistor, metal film, 845 ohm, ±1%, ¼w	RD-8450-1QA
R209	Resistor, metal film, 4.42K ohm, ±1%, ¼w	RD-4421-1QA
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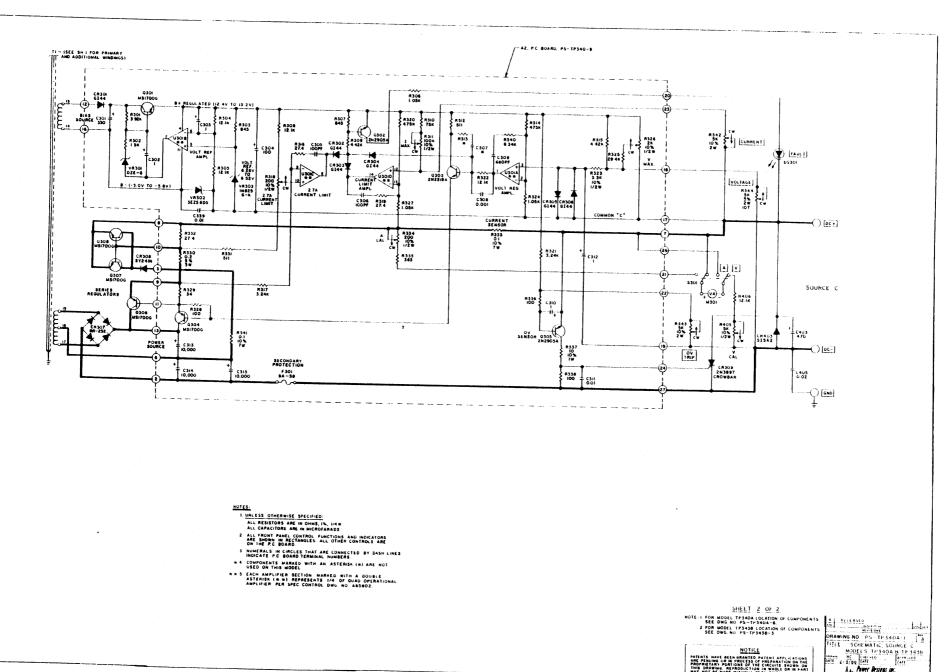
Circuit No.	Description	Part No.
R212	Resistor, metal film, 100 ohm, ±1%, ¼w	RD-101-1QA
R213	Resistor, metal oxide, 0.2 ohm, ±5%, 3w	RD-F2-3KA
R214	Resistor, cermet, trimmer 200 ohm, ± 10%, 1/2 w	B83004-6
R215	Resistor, metal film, 365 ohm, ±1%, ¼w	RD-3650-1QA
R216	Resistor, metal film, 1.05K ohm, ±1%, ¼w	RD-1051-1QA
R217	Resistor, metal film, 3.32K ohm, ±1%, ¼w	RD-3321-1QA
R218	Resistor, metal film, 75K ohm, ±1%, ¼w	RD-753-1QA
R219	Resistor, cermet, trimmer 100K ohm, ±10%, ½w	B83004-10
R220	Resistor, metal film, 511 ohm, ±1%, ¼w	RD-5110-1QA
R221	Not used	
R222	Resistor, metal film, 12.1K ohm, ±1%, ¼w	RD-1212-1QA
R223	Resistor, metal film, 100 ohm, ±1%, ¼w	RD-101-1QA
R224	Resistor, metal film, 1.05K ohm, ±1%, 1/4 w	RD-1051-1QA
R225	Resistor, metal film, 3.32K ohm, $\pm 1\%$, $\frac{1}{4}$ w	RD-3321-1QA
R226	Resistor, metal film, 6.04K ohm, ±1%, ¼w	RD-6041-1QA
R227	Resistor, metal film, 2.67K ohm, ±1%, ¼w	RD-2671-1QA
R228	Resistor, metal film, 19.1K ohm, ±1%, ¼w	RD-1912-1QA
R229	Resistor, cermet, trimmer 2K ohm, ±10%, ½w	B83004-5
R230, R231	Resistor, metal film, 3.32K ohm, ±1%, ¼w	RD-3321-1QA
R232	Resistor, wirewound, 47 ohm, $\pm 10\%$, 1w	RW-470-4BAFS
R233	Resistor, metal film, 100 ohm, ±1%, ¼w	RD-101-1QA
R234	Resistor, cermet, trimmer 200 ohm, ±10%, ½w	B83004-6
R235	Resistor, metal film, 12.1K ohm, ±0.5%, ¼w	* RD-1212-1QA
R236	Resistor, metal film, 12.1K ohm, ±0.5%, ¼w	* RD-1212-1QA
R237	Not used	
R239	Resistor, metal film, 2K ohm, ±1%, ¼w	RD-202-1QA
U101	Quad operational amplifier	A65802
U201	Quad operational amplifier	A65802
VR101	Diode, silicon, zener	DZE thru G
VR102	Diode, silicon, zener	1N825G thru K
VR103	Diode, silicon, zener	3EZ5.6D5
VR201	Diode, silicon, zener	DZE thru G
VR202	Diode, silicon, zener	1N825G thru K
VR203	Diode, silicon, zener	3EZ5.6D5

^{*} Matched to within ±.5%

Circuit No.	Description	Part No.
C112, C113 C212, C213	Capacitor, electrolytic, 10,000 uf, 25 vdc Capacitor, electrolytic, 10,000 uf, 25 vdc	CE-103-25-SE CE-103-25-SE
CR106 thru CR109 CR113	Diode, silicon Diode, silicon	MR754 MR754
CR206 thru CR209 CR213	Diode, silicon Diode, silicon	MR754 MR754







M. Power Bruges inc.

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